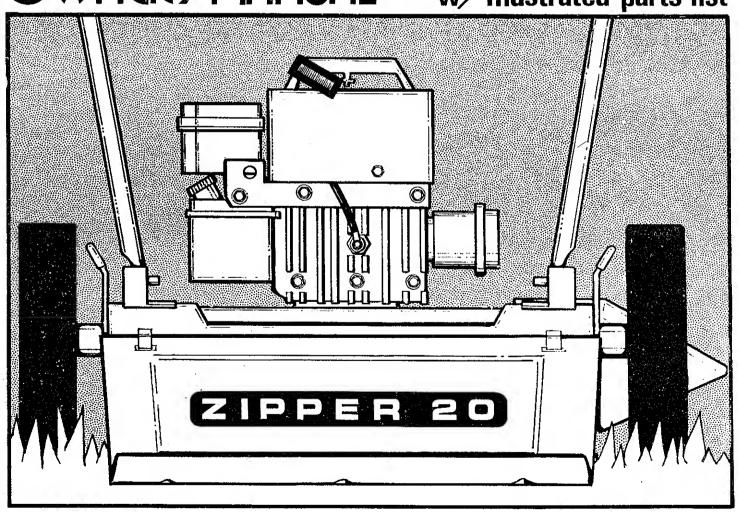


WALK BEHIND ROTARY MOWER

ZIPPER 20"—MFG.NO. 1033
ZIPPER 22"—MFG.NO. 1034

OPTIONAL GRASS BAG - MFG.NO. 1035

OWNERS MANUAL — w/illustrated parts list



# SAFETY PRECAUTIONS TO PROTECT YOURSELF AND OTHERS

# TRAINING -

Read the Operating and Service Instruction Manual carefully. Be thoroughly familiar with the controls and proper use of the equipment.

Never allow children or young teenagers to operate a power mower unless properly instructed.

Keep the area of operation clear of all persons, particularly small children and pets.

### **PREPARATION**

Thoroughly inspect the area where the equipment is to be used and remove all stones, sticks, wire, bones and other foreign objects.

Do not operate equipment when barefoot or wearing open sandals. Always wear substantial footwear.

Check fuel before starting engine. Do not fill gasoline tank when engine is running or while engine is still hot. Wipe off any spilled gasoline before starting engine.

Disengage self-propelling unit or drive clutch on units so equipped before starting engine.

Never attempt to make a wheel height adjustment while engine is running.

Mow only in daylight or in good artificial light.

Never operate equipment in wet grass. Always be sure of your footing; keep a firm hold on handle and walk, never run.

#### **OPERATION**

Do not change engine governor settings or overspeed engine.

Do not put hands or feet near or under rotating parts. Keep clear of discharge opening at all times.

Stop blade (s) when crossing gravel drive, walks or roads.

After striking a foreign object stop the mower, remove spark plug wire from the plug. Thoroughly

inspect the mower for any damage, and repair the damage before restarting and operating the mower. Check blade mounting bolt for tightness.

If the equipment should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.

Stop engine whenever you leave the equipment, before cleaning mower housing, making any repair or inspection.

When cleaning, repairing or inspecting, make certain blade and all moving parts have stopped. Disconnect spark plug wire and keep wire away from plug to prevent accidental starting.

Do not run engine indoors.

Shut engine off and wait until blade comes to a complete stop before removing grass catcher and/or unclogging chute.

Mow across the face of slopes, never up-and-down. Exercise extreme caution when changing direction on slopes. Do not mow excessively steep slopes.

**NEVER** operate mower without proper guards, plates or other safety protective devices in place.

Keep washout ports and other mower housing service openings closed when mowing.

#### MAINTENANCE

Check blade and engine mounting bolts at frequent intervals for proper tightness.

Keep all nuts, bolts and screws tight to be sure equipment is in safe working condition.

Never store equipment with gasoline in the tank inside of a building where fumes may reach an open flame or spark. Allow engine to cool before storing in any enclosure.

To reduce fire hazard keep engine free of grass, leaves or excessive grease.

Check grass catcher bags frequently for wear or deterioration. Replace with new bags for safety operation.



# CAUTION

- 1. Keep all shields in place.
- 2. Before leaving operator's position: Shut off engine.
- 3. Wait for all movement to stop before servicing machine.
- 4. Keep people and pets a safe distance away from machine.



## CIMPLICITY'S NEW FOUIDMENT WARRANTY

The Company warrants Simplicity products to be free from defects in material and workmanship, except the Company makes no warranty, express or implied, with respect to tires, engines, generators and voltage regulators, which are warranted by their respective manufacturers. Any part covered by this warranty which is proven defective within one year (45 days for equipment used for rental, municipal or commercial purposes) under normal use, from date of purchase, will be replaced without charge, provided such part is returned to the factory, (if requested), and is found to be defective upon examination at the factory. This warranty does not apply to any Simplicity products altered outside of the Simplicity factory. THE FORE-GOING WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, PERFORMANCE, OR OTHERWISE. The Company's obligation under its warranty is strictly and exclusively limited to the replacement of such parts, and in no event shall the Company be liable for any other damages, whether direct, immediate, incidental, special or consequential. Simplicity Manufacturing Company, Inc., reserves the right to modify or change specifications without prior notification. There are no warranties which extend beyond the description of any Simplicity product.

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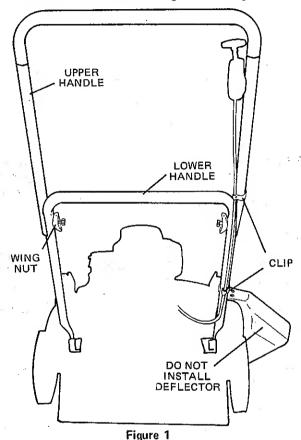
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# **ASSEMBLY**

The Zipper is packed with the handles folded against the housing and the deflector loose. If the grass bag kit is desired, it should be ordered under a separate manufacturers number (991035) and will be shipped in a separate package.

#### ASSEMBLE MOWER AS FOLLOWS:

1. Straighten upper and lower handles out and lock them in position with two wing nuts. (Figure 1) Use care not to loosen throttle control cable from clips on handles or kink throttle control cable when folding or unfolding.



2. If the grass bag is used, the deflector should be mounted on top of the grass bag clip using two Phillips head screws, lockwashers and hex nuts (Figure 1). Use the holes nearest to hook for 22" mower and two farthest for 20" mower.

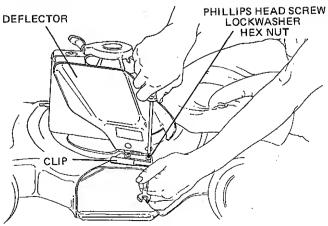
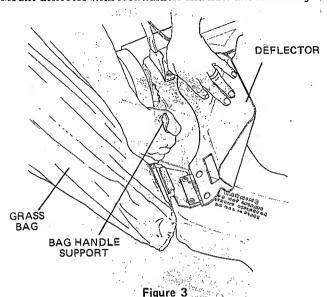


Figure 2

3. Using bag support handle attach grass bag to clip as illustrated in Figure 3. If the grass bag is not to be used, mount deflector without the clip using the same attaching parts. Mount deflector with lockwashers and nuts under housing.



OPERATION

#### NOTE

Before starting engine, check all attaching parts for tightness.

#### **BEFORE STARTING**

1. Check throttle control adjustment. Place throttle control handle (Figure 4) rearward to STOP position and forward to START position.

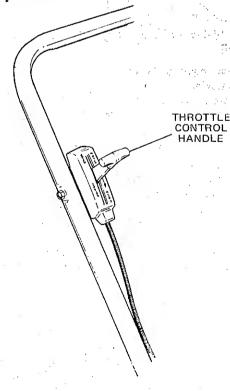
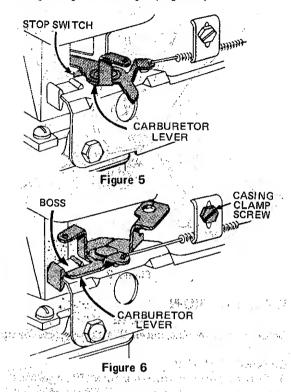


Figure 4

The carburetor lever should contact the stop switch as illustrated in Figure 5 when the handle is in the STOP position and should touch the boss as illustrated in Figure 6 when the handle is in the START position. If such contact is not made, refer to Throttle Control Adjustment section of this manual. Be sure casing clamp screw is tight (Figure 6).



# WARNING

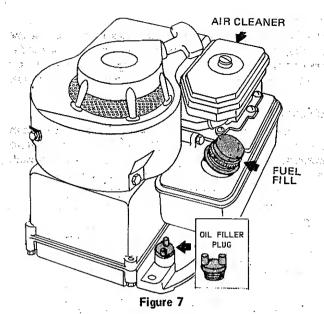
REMOVE SPARK PLUG WIRE FROM SPARK PLUG AND SET THROTTLE CONTROL HANDLE IN STOP POSITION WHEN PERFORMING ANY SERVICE TO THE MOWER.

- 2. Check engine oil by removing oil fill plug (Figure 7). Before removing plug, clean area around plug to prevent dirt from entering oil fill hole. Engine should be in a level position when checking oil. Oil level should be to the point of overflowing. If required to add oil, refer to Maintenance section of this manual for oil type.
- 3. Check fuel supply by removing fuel fill cap (Figure 7). Tank should be completely full. If required to add fuel, add clean, fresh, lead-free or leaded, "regular" gasoline.

# CAUTION: DO NOT MIX OIL WITH GASOLINE.

Store gasoline in small quantities using STA-BIL brand gasoline stabilizer, available at your Simplicity dealer.

4. Check cutting height. Most lawns should be mowed to keep height of grass between 2 to 2-1/2 inches. Never mow more than one-third off the grass height or a maximum of one inch per mowing. For extremely tall grass set the cutting height at maximum for the first mowing, then reset to the desired height and mow again. Refer to Adjustment section of this manual for cutting height adjustment.



WARNING

NEVER CHANGE CUTTING HEIGHT SETTING WHILE MOWER IS RUNNING. PLACE THROTTLE CONTROL HANDLE AT STOP AND REMOVE SPARK PLUG WIRE BEFORE RESETTING.

#### **STARTING**

- 1. Locate mower. Move the mower on a drive, sidewalk, or an area where the grass has been mowed. The engine will not start if the blade is in deep grass.
- 2. Set controls. Move the throttle control handle forward to the START position (Figure 4) and replace the spark plug wire. Be sure spark plug contacts are clean.

#### NOTE

Be sure air cleaner is installed and secured on engine before starting.

- 3. Start engine.
  - a. Place left foot on mower deck and keep right foot well away from mower.
  - B. Grasp starter handle firmly with right hand (Figure 8) and pull sideways rapidly. Return handle SLOWLY to engine.

CAUTION: DO NOT RELEASE THE HANDLE WITH THE ROPE EXTENDED.



c. If engine does not start, it may be flooded. Move throttle control handle (Figure 4) rearward to STOP position, and pull starter six times. Move throttle control handle forward to START position again and start engine. If engine still does not start, refer to Adjustments section of this manual for carburetor needle valve adjustment.

#### **OPERATING**

- 1. Engine speed. The throttle control handle (Figure 4) may be set anywhere in the mow range to suit varying mowing conditions. For mowing, average engine speed is from three-quarters to full. For cleaning leaves or bagging litter, run at full speed for greater blowing action.
- 2. Mowing Suggestings
  - a. For the first use of the mower, choose a smooth, level area. Cut long, straight strips overlapping slightly. After getting used to the operation, proceed to inclines or rough ground.
  - b. Approach sunken flower beds, edges of drives and walks headon. Let front of mower extend over the edge slightly on each pass. Overhanging grass will be cut cleanly.
  - c. Guide the left side of the mower along trees, posts or other obstacles and follow the contour as closely as possible.
  - d. For heavy growth, raise the height setting (See Adjustments Section) to the highest cutting position, recut at desired position.
  - e. If mowing without the catcher assembly, start at the outer edge of the area and mow counterclockwise so that clippings are always deposited on cut grass. Less engine power is required and a more even cut free of streaks will result.
  - f. On thick or springy grass, do not set the cutting height too low. The wheels may sink into the lawn, resulting in too short a cut.
  - g. For best appearance, new grass should be cut in the afternoon or evening when it is free of moisture.
  - h. Change patterns occasionally to eliminate matting, graining and a corrugated appearance. See diagrams (Figure 9).

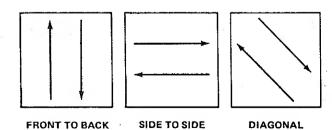


Figure 9

## **STOPPING**

Allow engine to operate at slow speed a few minutes before completely stopping. Move the throttle control handle (Figure 4) rearward to the STOP position. Remove spark plug wire from spark plug.

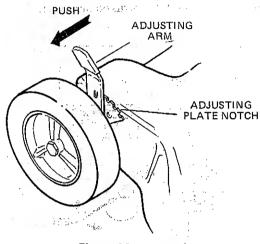
## **ADJUSTMENTS**

#### **CUTTING HEIGHT**

#### WARNING

BE SURE THROTTLE CONTROL HANDLE IS IN STOP POSITION AND SPARK PLUG WIRE IS OFF SPARK PLUG.

1. Lift front or rear of mower a few inches off of ground and push adjusting arm (Figure 10) out of adjusting plate notch toward wheel.



- Figure 10
- 2. Raise or lower wheel assembly as desired moving the adjusting arm. Firmly position arm in adjusting plate notch.
- 3. Repeat procedure for remaining wheels making sure adjusting arms are in the same notches and firmly seated.
- 4. Move mower over a flat surface and check that four wheels are moving and that housing is level.

## THROTTLE CONTROL

Check carburetor lever operation as instructed in the Operation, Before Starting section of this manual. If the required contact is NOT made, adjust the carburetor lever as follows:

1. Loosen casing clamp screw (Figure 11).

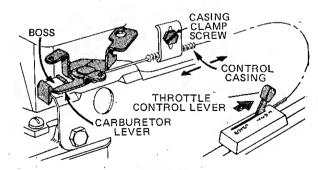


Figure 11

- 2. Place throttle control lever forward to FAST position.
- 3. Move control casing forward or backward until carburetor lever touches boss as shown in Figure 11.
- 4. Retighten casing clamp screw.
- 5. Make sure engine stops when moving control lever to STOP position.

#### **CARBURETOR**

Minor carburetor adjustment may be required to compensate for differences in fuel, temperature, altitude and load.

All carburetor adjustments should be made with the air cleaner on engine. Air cleaner mounting screw MUST be in carburetor when engine is run. Best adjustment is made with a fuel tank half full of gasoline.

Adjust carburetor as follows:

1. Start engine and run long enough to warm it to operating temperature. If engine is out of adjustment so that it will not start, close the needle valve by turning it clockwise. Then open needle valve 1-1/2 turns counterclockwise. (Figure 12)

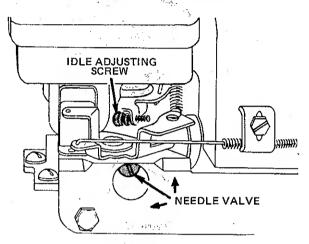


Figure 12

- 2. Move throttle control handle to normal operating speed. See Operation, Engine Speed paragraphs.
  - a. Turn needle valve in clockwise until engine starts to lose speed (lean mixture).
  - b. Then slowly turn needle valve out counterclockwise past the point of smoothest operation until engine just begins to run unevenly (rich mixture).
  - Turn needle valve back in clockwise very slowly till engine runs evenly.
  - d. Final adjustment of the needle valve should be slightly to the rich side (turn counterclockwise) of the midpoint.
- 3. Move engine control to SLOW. Turn idle adjusting screw until a fast idle speed is obtained (1750 R.P.M.).
- 4. To check adjustment move engine control from SLOW to FAST speed. Engine should accelerate smoothly. If engine tends to stall or die out, increase idle speed or re-adjust carburetor, usually to a slightly richer mixture.

#### MAINTENANCE

#### WARNING

BEFORE ANY MAINTENANCE IS PERFORMED, BE SURE THROTTLE CONTROL HANDLE IS IN STOP POSITION AND SPARK PLUG WIRE IS OFF SPARK PLUG.

#### **AFTER EACH USE**

#### NOTE

Allow engine to cool before cleaning.

1. WASH top of mower and underside of deck with garden hose.

2. INSPECT BLADE closely after each use. Sharpen and remove small nicks with a file or stone. Deep nicks in the cutting edge can only be corrected by grinding, which requires that the blade be removed and balanced. See Blade Repair or Replacement for sharpening and balancing.

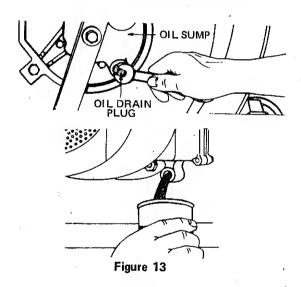
CAUTION: IF BLADE VIBRATES SEVERELY DURING OPERATION, IT IS UNBALANCED AND MUST BE BALANCED BEFORE FURTHER USE.

#### **AFTER 5 HOURS**

- 1. CHECK OIL level before starting engine and after every 5 hours of use (See Before Starting).
- 2. CHANGE OIL after first 5 hours of operation and thereafter change every 25 hours (See After 25 Hours).

#### **AFTER 25 HOURS**

1. CHANGE OIL every 25 hours after first change of 5 hours. Oil may be drained through oil drain on bottom of engine (Figure 13) or oil fill hole. When draining through oil fill hole, empty fuel tank or keep engine spark plug side up.



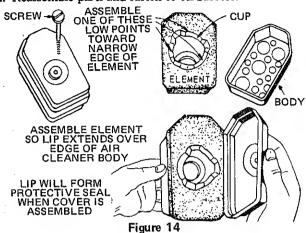
To drain completely, always place engine level when draining through bottom. Change oil when engine is warm. Use SAE 30 oil and change more often under dusty or dirty conditions. See Figure 7 for location of oil fill plug. Oil capacity is 1-1/4 pints.

2. CLEAN AIR CLEANER and re-oil element every 25 hours. Clean every few hours under extremely dusty conditions. Poor engine performance and flooding usually indicate that the air cleaner should be serviced.

Clean air cleaner as follows:

- 1. Remove screw.
- 2. Remove air cleaner carefully to prevent dirt from entering carburetor.
- 3. Take air cleaner apart and clean. (Figure 14).
  - a. WASH foam element in Kerosene or a liquid detergent and water to remove dirt.
  - b. DRY foam completely by wrapping and squeezing in a cloth.

- SOAK foam with engine oil. Squeeze to distribute and remove excess oil.
- 4. Reassemble parts and fasten to carburetor.



3. CLEAN COOLING SYSTEM. Grass, chaf or dirt may clog the rotating screen and the air cooling system, (Figure 15), especially after prolonged service cutting dry grasses. To avoid overspeeding, overheating and engine damage, remove the blower housing and clean the area shown. This should be a regular maintenance operation.

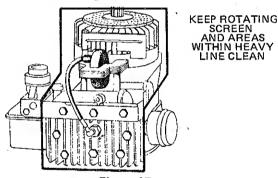
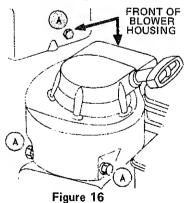


Figure 15.

Remove blower housing by removing three screws labeled "A" on Figure 16. Lift housing to remove.



#### **EVERY 100 HOURS OR ONCE A YEAR**

#### **CLEAN OR REPLACE SPARK PLUGS**

1. Plugs may be cleaned by scraping or wire brushing and washing in a solvent or gasoline. Set gap to 0.030 inch.

CAUTION: DO NOT BLAST CLEAN PLUGS, AS ABRASIVE PARTICLES LEFT ON PLUGS MAY DAMAGE ENGINE.

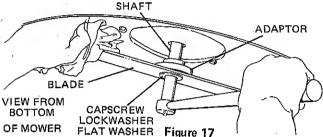
2. Recommended replacement spark plugs are as follows:

Spark Plug Type	AC	Autolite	Champion
Short Plug	CS-45	A7N	CJ-8
Long Plug	GC-46	A71	J-8

Set gap for the above plugs at 0.030 inch.

#### BLADE REPAIR OR REPLACEMENT

1. Do not attempt to remove the blade until you have the correct size box, socket or open end wrenches for the blade mounting bolts. (Figure 17)



- 2. Disconnect spark plug wire and tip mower up with the gas tank low and spark plug high.
- 3. Remove capscrew, lockwasher and flat washer attaching blade to engine shaft and adapter (Figure 17).
- 4. Carefully remove blade, adapter and key from engine shaft.
- 5. To sharpen blade, clamp it in a vise and use a 10 inch file along original bevel.
- 6. To balance blade, insert a knife blade or small rod through center hole and note low or heavy side of blade. File heavy side until blade balances evenly.

# CAUTION: HANDLE BLADE WITH CARE TO AVOID INJURY.

- 7. Clean blade and adapter. Inspect key and engine shaft keyway for damage. Replace key as required.
- 8. Install key, adapter and blade on engine shaft, being sure blade lift tabs are toward the engine. Secure blade assembly to shaft with flatwasher, lockwasher, and capscrew. Using a wood block or wedge to keep blade from turning, torque capscrew to 30 foot-pounds.
- 9. Rotate the blade counter-clockwise by hand to be sure it clears the housing all around and the tips are running true. Tip mower back down on wheels.

#### STORAGE

- 1. Drain the fuel tank completely by running the engine until it stops. If desired, fuel can be stored in containers or in the tank by using STA-BIL brand gasoline stabilizer, available at your Simplicity dealer. Add a can capfull to fuel in the tank or follow the directions on the can for containers of other capacity. This additive prevents formation of gum and varnish for up to one year, providing easier starting and a clean fuel system.
- 2. Drain and refill crankcase while engine is warm.
- 3. Remove spark plug, put 1 oz. SAE-30 oil into cylinder through plug hole. Crank engine a few times to distribute oil. Re-install plug.
- 4. Clean dirt and chaff from cylinder head fins and engine housing.



PROBLE	- 0.4
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# PROBABLE CAUSE

# REMEDY

Clear carburetor of excess fuel (See

Engine fails to start

Inadequate fuel
Throttle control not at START
position.

Spark plug wire not connected

Engine flooded

Fill tank (See Before Starting)
Position control at START

Connect wire. Clean contacts.

Start Engine)

Mower blade does not turn.

Broken key Blade adapter loose or broken Replace key. Replace adapter or torque to

30 ft.-lbs.

Mower blade vibrates

Unbalanced blade

Balance blade (See Blade Repair)

# SPECIFICATIONS:

The following specifications apply to both 20" (Mfg. No. 1033) and 22" (Mfg. No. 1034) hand propelled, manual start mowers.

E	N	GI	N	E

Manufacturer

Briggs & Stratton, Model 92902

Horsepower

3.5

Type

4 Cycle, air cooled

Cylinders .

One '

Bore

2-9/16 Inches

Stroke

1-3/4 Inches

Displacement

9.02 Cu. Inches

Oil Capacity

1-1/4 Pints

Fuel Capacity

1 Quart

Air Cleaner

Oil Foam

Governor

Air Vane

Choke

Automatic with Purge Position

Ignition

**High Tension Magneto** 

Muffler

Quiet with Low Back Pressure

Start

Manual, Horizontal Rewind

MOWER

Housing Discharge

Right, Center

**Grass Catcher Location** 

Right

WHEELS

Arrangement

in-line

Material

Plastic, Integral Bearings

Diameter (Front and Rear)

7 Inches

**ADJUSTERS** 

Cutting Height

Fingertip, 7 Position from 1.5 to 3.9 Inches

Handle

One position, Fold for storage

**DIMENSIONS** Length

20" Mfg. No. 1033 57.8 In.

22" Mfg. No. 1034

60.0 ln.

Width (without catcher)

27.0 In.

28.5 In.

Width (with catcher)

45.0 In.

46.5 ln.

Height

38.0 In.

54-1/2 Lbs.

38.0 In. 57-3/4 Lbs.

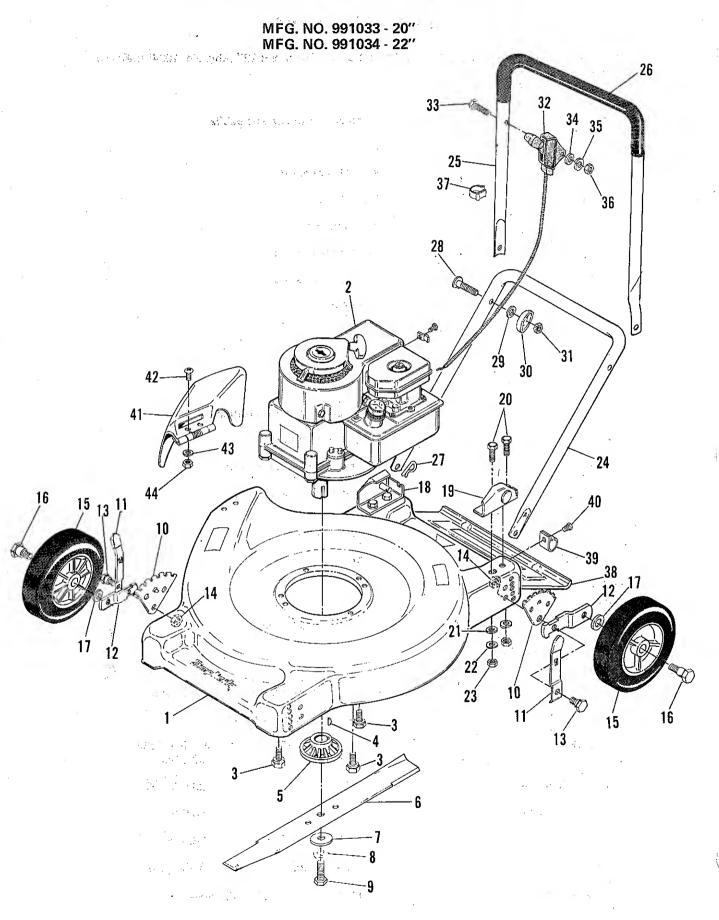
Weight

**GRASS CATCHER** 

Optional

Optional

# EXPLODED VIEW - 20", 22" ZIPPER

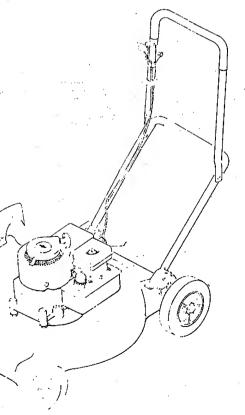


1         1609033         1609212         1         Housing Assembly           2         1609035         1 Engine 3.5 HP           3         928696         928696         3 Screw Hex w/Tooth Lockwasher           4         910224         1 Key           5         1609026         1609020         1 Blade           7         924356         924356         1 Washer - Plain           10         1609036         1609036         1 Lockwasher           11         1609037         1609036         4 Quadrant - Height Adjuster           11         1609037         1609037         4 Handle Assy Height Adjuster           12         1609038         1609034         4 Shoulder Bolt           13         1609034         1609034         4 Wheel & Tire Assembly           16         1609030         1609030         4 Wheel & Tire Assembly           16         1609030         1609030         4 Washer - Plain           17         156065         4 Washer - Plain           18         1609081         1 Bracket Assy. R.H.           19         1609083         1609083         1 Bracket Assy. R.H.           20         921959         921959         4 Capscrew	Ref. No.	Part No. 20"	Part No. 22"	Qty. Req.	Description
1609035	7	1609033	1609212	1 .	Housing Assembly
3         928696         928696         3         Screw Hex w/Tooth Lockwasher           4         910224         910224         1         Key           5         1609026         1         Adaptor (Blade)         1           6         1609019         1609020         1         Blade           7         924356         924356         1         Washer - Plain           10         1609036         1609036         4         Quadrant - Height Adjuster           11         1609037         1609037         4         Handle Assy Height Adjuster           12         1609038         1609034         4         Shoulder Bolt           13         1609034         1609034         4         Shoulder Bolt           14         923428         4         Locknut           15         1609027         1609030         4         Shoulder Bolt           16         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609084         1609084         1         Bracket Assy. L.H.           20         92159         92159         4         Capscre					
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5         1609026         1609020         1         Adaptor (Blade)           6         1609019         1609020         1         Blade           7         924356         924356         1         Washer - Plain           8         916965         916965         1         Lockwasher           9         922128         1         Lockwasher           10         1609036         1609036         4         Quadrant - Height Adjuster           11         1609037         1609038         4         Arm - Height Adjuster           12         1609034         1609034         4         Shoulder Bolt           13         1609034         1609034         4         Locknut           15         1609027         1609027         4         Wheel & Tire Assembly           16         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609081         1         Bracket Assy. L.H.           20         921959         4         Capscrew Hex Hd.           21         917377         917377         2         Washer - Plain           22 <td>4</td> <td>1</td> <td></td> <td></td> <td>•</td>	4	1			•
6         1609019         1609020         1         Blade           7         924356         924356         1         Washer - Plain           8         916965         916965         1         Lockwasher           9         922128         1         Capscrew           10         1609036         1609036         4         Quadrant - Height Adjuster           11         1609037         1609038         4         Arm - Height Adjuster           12         1609038         1609034         4         Shoulder Bolt           13         1609027         1609027         4         Wheel & Tire Assembly           15         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609084         1609084         1         Bracket Assy. R.H.           19         1609083         1609083         1         Bracket Assy. L.H.           20         921959         921959         4         Capscrew Hex Hd.           21         917377         917377         2         Washer - Plain           22         916622         9166922         1					
7         924356         924356         1         Washer - Plain           8         916965         916965         1         Lockwasher           9         922128         1         Capscrew           10         1609036         1609036         4         Quadrant - Height Adjuster           11         1609038         1609034         4         Handle Assy Height Adjuster           12         1609034         1609034         4         Arm - Height Adjuster           13         1609034         1609034         4         Shoulder Bolt           14         923428         923428         4         Locknut           15         1609027         1609027         4         Wheel & Tire Assembly           16         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609084         1609084         1         Bracket Assy. L.H.           20         921959         921959         4         Capscrew Hex Hd.           21         917377         2         Washer - Plain         Lockwasher           22         916522         916622         Hex		5			
8         916965         916965         1         Lockwasher           9         922128         1         Lockwasher           10         1609036         1609036         4         Quadrant - Height Adjuster           11         1609037         1609037         4         Handle Assy Height Adjuster           12         1609034         1609034         4         Shoulder Bolt           14         923428         923428         4         Locknut           15         1609027         1609027         4         Wheel & Tire Assembly           16         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609084         1609084         1         Bracket Assy. R.H.           19         1609083         1         Bracket Assy. L.H.           20         921559         921959         4           21         917377         917377         2         Washer - Plain           22         916964         916964         1         Lockwasher           23         916622         916622         4         Hex Nut, Full           2		1 '		ī	
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10					
11         1609037         1609038         4         Handle Assy Height Adjuster           12         1609038         1609038         4         Arm - Height Adjuster           13         1609034         1609034         4         Shoulder Bolt           14         923428         4         Locknut           15         1609030         1609030         4         Shoulder Bolt           16         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609084         1609084         1         Bracket Assy. L.H.           20         921959         921959         4         Capscrew Hex Hd.           21         917377         917377         2         Washer - Plain           22         916622         4         Hex Nut, Full           24         1609028         1609029         1         Handle - Lower           25         1609029         1609029         1         Handle - Upper           26         108793         108793         1         Tubing - Handle           27         918451         918451         2         Curved Hd. Bolt </td <td>_</td> <td></td> <td></td> <td></td> <td></td>	_				
12       1609038       1609038       4       Arm - Height Adjuster         13       1609034       1609034       4       Shoulder Bolt         14       923428       4       Locknut         15       1609027       1609027       4       Wheel & Tire Assembly         16       1609030       1609030       4       Shoulder Bolt         17       156065       156065       4       Washer - Plain         18       1609084       1609083       1       Bracket Assy. R.H.         19       1609083       1609083       1       Bracket Assy. L.H.         20       921959       94       Capscrew Hex Hd.         21       917377       917377       2       Washer - Plain         22       916964       916964       4       Lockwasher         23       916622       916622       4       Hex Nut, Full         24       1609028       1609029       1       Handle - Lower         25       1609029       1609029       1       Handle - Upper         26       108793       108793       1       Curved Hd. Bolt         29       917377       917377       2       Washer - Plain	1 * *	L C			
13         1609034         1609034         4         Shoulder Bolt           14         923428         4         Locknut           15         1609027         1609027         4         Wheel & Tire Assembly           16         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609084         1609084         1         Bracket Assy. R.H.           19         1609083         1         Bracket Assy. L.H.           20         921959         921959         4           21         917377         917377         2           22         916964         916964         4         Lock washer           23         916622         916622         4         Hex Nut, Full           24         1609028         1609029         1         Handle - Lower           25         1609029         1609029         1         Handle - Upper           26         108793         108793         1         Curved Hd. Bolt           29         917377         2         Washer - Plain           20         108488         108488         2 <td>12</td> <td></td> <td>1</td> <td></td> <td></td>	12		1		
14         923428         923428         4         Locknut           15         1609027         1609027         4         Wheel & Tire Assembly           16         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609083         1         Bracket Assy. R.H.           19         1609083         1         Bracket Assy. L.H.           20         921959         4         Capscrew Hex Hd.           21         917377         917377         2         Washer - Plain           22         916964         916964         4         Lockwasher           23         916622         1         Hex Nut, Full           24         1609028         1         Handle - Lower           25         1609028         1         Handle - Upper           26         108793         1         Tubing - Handle           27         918451         918451         2         Curved Hd. Bolt           29         917377         917377         2         Washer - Plain           30         10848         10848         2         Wing Nut <td>13</td> <td>ž .</td> <td></td> <td></td> <td></td>	13	ž .			
15         1609027         1609027         4         Wheel & Tire Assembly           16         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609084         1         Bracket Assy. R.H.           19         1609083         1         Bracket Assy. L.H.           20         921959         4         Capscrew Hex Hd.           21         917377         917377         2         Washer - Plain           22         916964         916964         4         Lockwasher           23         916622         916622         4         Hex Nut, Full           24         1609028         1         Handle - Lower           25         1609029         1         Handle - Upper           26         108793         1         Tubing - Handle           27         918451         2         Cotter Pin           28         108778         108778         2         Curved Hd. Bolt           29         917377         917377         2         Washer - Plain           30         10848         10848         2         Wing Nut     <		1		,	Locknut
16         1609030         1609030         4         Shoulder Bolt           17         156065         156065         4         Washer - Plain           18         1609084         1609083         1         Bracket Assy. R.H.           19         1609083         1         Bracket Assy. L.H.           20         921959         4         Capscrew Hex Hd.           21         917377         917377         2         Washer - Plain           22         916964         916964         4         Lock washer           23         916622         916622         4         Hex Nut, Full           24         1609028         1609029         1         Handle - Lower           25         1609029         1609029         1         Handle - Upper           26         108793         108793         1         Tubing - Handle           27         918451         2         Curved Hd. Bolt           29         917377         917377         2         Washer - Plain           30         10848         108848         2         Wing Nut           31         923362         2         Hex Nut - Lock           32         1609025	15	1			Wheel & Tire Assembly
17       156065       156065       4       Washer - Plain         18       1609084       1609083       1       Bracket Assy. R.H.         19       1609083       1       Bracket Assy. L.H.         20       921959       921959       4       Capscrew Hex Hd.         21       917377       917377       2       Washer - Plain         22       916964       916964       4       Lock washer         23       916622       916622       4       Hex Nut, Full         24       1609028       1609029       1       Handle - Lower         25       1609029       1609029       1       Handle - Upper         26       108793       108793       1       Tubing - Handle         27       918451       918451       2       Curved Hd. Bolt         29       917377       917377       2       Washer - Plain         30       108848       108848       2       Wing Nut         31       923362       2       2       Hex Nut - Lock         32       1609025       1       Throttle Control         33       919316       1       Lockwasher         34       918264	16	1		4	· · · · · · · · · · · · · · · · · · ·
18         1609084         1609083         1         Bracket Assy. R.H.           19         1609083         1         Bracket Assy. L.H.           20         921959         921959         4         Capscrew Hex Hd.           21         917377         917377         2         Washer - Plain           22         916964         916964         4         Lockwasher           23         916622         916622         4         Hex Nut, Full           24         1609028         1         Handle - Lower           25         1609029         1         Handle - Upper           26         108793         108793         1         Tubing - Handle           27         918451         918451         2         Cotter Pin           28         108778         108778         2         Curved Hd. Bolt           29         917377         917377         2         Washer - Plain           30         108848         108848         2         Wing Nut           31         923362         923362         2         Hex Nut - Lock           32         1609025         1         Throttle Control           34         918264	17	156065	•	4	4
19	18	1609084		1	Bracket Assy. R.H.
20       921959       921959       4       Capscrew Hex Hd.         21       917377       917377       2       Washer - Plain         22       916964       916964       4       Lockwasher         23       916622       916622       4       Hex Nut, Full         24       1609029       1609029       1       Handle - Lower         25       1609029       1609029       1       Handle - Upper         26       108793       108793       1       Tubing - Handle         27       918451       918451       2       Curved Hd. Bolt         28       108778       108778       2       Curved Hd. Bolt         29       917377       917377       2       Washer - Plain         30       108848       108848       2       Wing Nut         31       923362       923362       2       Throttle Control         32       1609025       1609025       1       Capscrew         34       918264       918264       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip		1609083		1	-
21       917377       917377       2       Washer - Plain         22       916964       916964       4       Lockwasher         23       916622       916622       4       Hex Nut, Full         24       1609028       1609029       1       Handle - Lower         25       1609029       1       Handle - Upper         26       108793       1       Tubing - Handle         27       918451       2       Curved Hd. Bolt         29       917377       917377       2         30       108848       108848       2         31       923362       923362       2         32       1609025       1609025       1         33       919316       919316       1         34       918264       918264       1         34       918264       918264       1         35       916964       916964       1         36       916922       1         38       1609045       1609045       2         38       1609085       1609086       1         39       1609039       1609039       2         40       92869	20	×			. —
22       916964       916964       4       Lockwasher         23       916622       916622       4       Hex Nut, Full         24       1609028       1609029       1       Handle - Lower         25       1609029       1       Handle - Upper         26       108793       1       Tubing - Handle         27       918451       2       Cotter Pin         28       108778       2       Curved Hd. Bolt         29       917377       917377       2       Washer - Plain         30       108848       108848       2       Wing Nut         31       923362       923362       2       Hex Nut - Lock         32       1609025       1609025       1       Throttle Control         33       919316       919316       1       Capscrew         34       918264       918264       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Rear Safety Shield         39       1609039       1609039       2       Screw - Hex Wash. Hd.         40       928695       928695       2					
23         916622         916622         4         Hex Nut, Full           24         1609028         1609029         1         Handle - Lower           25         1609029         1         Handle - Upper           26         108793         108793         1         Tubing - Handle           27         918451         2         Cotter Pin         Cotter Pin           28         108778         2         Curved Hd. Bolt           29         917377         917377         2         Washer - Plain           30         108848         108848         2         Wing Nut           31         923362         923362         2         Hex Nut - Lock           32         1609025         1609025         1         Throttle Control           33         919316         918264         1         Washer - Plain           34         918264         916964         1         Lockwasher           36         916622         916622         1         Hex Nut           37         1609045         1609045         2         Clip           38         1609085         1609086         1         Rear Safety Shield           39	i				Lockwasher
24       1609028       1609029       1       Handle - Lower         25       1609029       1609029       1       Handle - Upper         26       108793       108793       1       Tubing - Handle         27       918451       918451       2       Cotter Pin         28       108778       108778       2       Curved Hd. Bolt         29       917377       917377       2       Washer - Plain         30       108848       108848       2       Wing Nut         31       923362       923362       2       Throttle Control         32       1609025       1609025       1       Capscrew         34       918264       918264       1       Washer - Plain         35       916964       916964       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip         38       1609085       1609086       1       Rear Safety Shield         39       1609039       1609039       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharg		1			Hex Nut, Full
25       1609029       1609029       1       Handle - Upper         26       108793       108793       1       Tubing - Handle         27       918451       918451       2       Cotter Pin         28       108778       108778       2       Curved Hd. Bolt         29       917377       917377       2       Washer - Plain         30       108848       108848       2       Wing Nut         31       923362       923362       2       Hex Nut - Lock         32       1609025       1609025       1       Throttle Control         33       919316       919316       1       Capscrew         34       918264       918264       1       Washer - Plain         35       916964       916964       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip         38       1609039       1609039       2       Clamp - Tube         39       1609039       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharge			2		•
26       108793       108793       1       Tubing - Handle         27       918451       918451       2       Cotter Pin         28       108778       108778       2       Curved Hd. Bolt         29       917377       917377       2       Washer - Plain         30       108848       108848       2       Wing Nut         31       923362       923362       2       Hex Nut - Lock         32       1609025       1609025       1       Throttle Control         33       919316       919316       1       Capscrew         34       918264       918264       1       Washer - Plain         35       916964       916964       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip         38       1609085       1609086       1       Rear Safety Shield         39       1609039       1609039       2       Screw - Hex Wash. Hd.         40       928695       928695       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Disch	25				t e
27         918451         918451         2         Cotter Pin           28         108778         108778         2         Curved Hd. Bolt           29         917377         917377         2         Washer - Plain           30         108848         108848         2         Wing Nut           31         923362         2         Hex Nut - Lock           32         1609025         1609025         1         Throttle Control           33         919316         919316         1         Capscrew           34         918264         918264         1         Washer - Plain           35         916964         918264         1         Lockwasher - Plain           36         916964         916964         1         Lockwasher           36         916622         916622         1         Hex Nut           37         1609045         1609045         2         Clip           38         1609085         1609086         1         Rear Safety Shield           39         1609039         2         Screw - Hex Wash. Hd.           40         928695         2         Screw - Hex Wash. Hd.           41         1609066 <td>26</td> <td></td> <td></td> <td>1</td> <td></td>	26			1	
28       108778       108778       2       Curved Hd. Bolt         29       917377       917377       2       Washer - Plain         30       108848       108848       2       Wing Nut         31       923362       923362       2       Hex Nut - Lock         32       1609025       1       Throttle Control         33       919316       919316       1       Capscrew         34       918264       918264       1       Washer - Plain         35       916964       916964       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip         38       1609085       1609086       1       Rear Safety Shield         39       1609039       1609039       2       Screw - Hex Wash. Hd.         40       928695       928695       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharge         42       926025       926025       2       Rd. Hd. Phillips Screw         43       916964       916964       2       Lockwasher </td <td>27</td> <td>918451</td> <td>918451</td> <td>2</td> <td></td>	27	918451	918451	2	
30         108848         108848         2         Wing Nut           31         923362         923362         2         Hex Nut - Lock           32         1609025         1609025         1         Throttle Control           33         919316         919316         1         Capscrew           34         918264         918264         1         Washer - Plain           35         916964         916964         1         Lockwasher           36         916622         916622         1         Hex Nut           37         1609045         1609045         2         Clip           38         1609085         1609086         1         Rear Safety Shield           39         1609039         1609039         2         Screw - Hex Wash. Hd.           40         928695         928695         2         Screw - Hex Wash. Hd.           41         1609066         1609066         1         Deflector Assy. Discharge           42         926025         926025         2         Rd. Hd. Phillips Screw           43         916964         916964         2         Lockwasher	28	108778	108778		Curved Hd. Bolt
31       923362       923362       2       Hex Nut - Lock         32       1609025       1609025       1       Throttle Control         33       919316       919316       1       Capscrew         34       918264       918264       1       Washer - Plain         35       916964       916964       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip         38       1609085       1609086       1       Rear Safety Shield         39       1609039       1609039       2       Clamp - Tube         40       928695       928695       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharge         42       926025       926025       2       Rd. Hd. Phillips Screw         43       916964       916964       2       Lockwasher	29	917377	917377	2	Washer - Plain
32       1609025       1609025       1       Throttle Control         33       919316       919316       1       Capscrew         34       918264       918264       1       Washer - Plain         35       916964       916964       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip         38       1609085       1609086       1       Rear Safety Shield         39       1609039       1609039       2       Clamp - Tube         40       928695       928695       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharge         42       926025       926025       2       Rd. Hd. Phillips Screw         43       916964       916964       2       Lockwasher	30	108848	108848	2	Wing Nut
33       919316       919316       1       Capscrew         34       918264       918264       1       Washer - Plain         35       916964       916964       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip         38       1609085       1609086       1       Rear Safety Shield         39       1609039       1609039       2       Clamp - Tube         40       928695       928695       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharge         42       926025       926025       2       Rd. Hd. Phillips Screw         43       916964       916964       2       Lockwasher	31	923362	923362	2	Hex Nut - Lock
34       918264       918264       1       Washer - Plain         35       916964       916964       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip         38       1609085       1609086       1       Rear Safety Shield         39       1609039       1609039       2       Clamp - Tube         40       928695       928695       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharge         42       926025       926025       2       Rd. Hd. Phillips Screw         43       916964       916964       2       Lockwasher		1609025	1609025	1	Throttle Control
35       916964       916964       1       Lockwasher         36       916622       916622       1       Hex Nut         37       1609045       1609045       2       Clip         38       1609085       1609086       1       Rear Safety Shield         39       1609039       1609039       2       Clamp - Tube         40       928695       928695       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharge         42       926025       926025       2       Rd. Hd. Phillips Screw         43       916964       916964       2       Lockwasher		919316			Capscrew
36     916622     916622     1     Hex Nut       37     1609045     1609045     2     Clip       38     1609085     1609086     1     Rear Safety Shield       39     1609039     1609039     2     Clamp - Tube       40     928695     928695     2     Screw - Hex Wash. Hd.       41     1609066     1609066     1     Deflector Assy. Discharge       42     926025     926025     2     Rd. Hd. Phillips Screw       43     916964     916964     2     Lockwasher		918264	918264	l .	Washer - Plain
37         1609045         1609045         2         Clip           38         1609085         1609086         1         Rear Safety Shield           39         1609039         1609039         2         Clamp - Tube           40         928695         928695         2         Screw - Hex Wash. Hd.           41         1609066         1609066         1         Deflector Assy. Discharge           42         926025         926025         2         Rd. Hd. Phillips Screw           43         916964         916964         2         Lockwasher		916964	916964		Lockwasher
38       1609085       1609086       1       Rear Safety Shield         39       1609039       1609039       2       Clamp - Tube         40       928695       928695       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharge         42       926025       926025       2       Rd. Hd. Phillips Screw         43       916964       916964       2       Lockwasher					
39     1609039     1609039     2     Clamp - Tube       40     928695     928695     2     Screw - Hex Wash. Hd.       41     1609066     1609066     1     Deflector Assy. Discharge       42     926025     926025     2     Rd. Hd. Phillips Screw       43     916964     916964     2     Lockwasher			1		
40       928695       928695       2       Screw - Hex Wash. Hd.         41       1609066       1609066       1       Deflector Assy. Discharge         42       926025       926025       2       Rd. Hd. Phillips Screw         43       916964       916964       2       Lockwasher		t			
41       1609066       1609066       1       Deflector Assy. Discharge         42       926025       926025       2       Rd. Hd. Phillips Screw         43       916964       916964       2       Lockwasher					
42 926025 926025 2 Rd. Hd. Phillips Screw 43 916964 916964 2 Lockwasher			.1		
43 916964 916964 2 Lockwasher		I.	4		
44   916622   916622   2   Hex Nut		1	ľ		
	44	916622	916622	2	Hex Nut

# PARTS LIST 20", 22" ZIPPER

Allen N Sålavel V X Q Est

MFG. NO. 991033 - 20" MFG. NO. 991034 - 22"



# GRASS BAG DWG.-PARTS LIST

